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Easy points to remember when maintaining your VMI3550i Disc Buffer

The VMI3550i Buffering unit works best when kept clean and maintained. If regular maintenance is performed you will get full life out of your buffing pads, platter and cleaner disc

It is important to read the **manual** and the **FAQ**.

1. Using the Cleaner Disc

- Use the Cleaner Disc every **15 cycles** on a 'Deep Buff' cycle as routine maintenance



- The **Cleaner Disc** must be **clean, dry** and **free from lint** before use
 - **Do not** use any AC liquid on the cleaner disc during routine maintenance
 - If the VMI3550i has been sitting idle for more than **three hours**, run the Cleaner Disc through on a deep buff with **three dabs of AC liquid**
 - Do not use the cleaner disc if it has been less than **2 minutes** since its last use; it needs to cool to room temperature before it is reused
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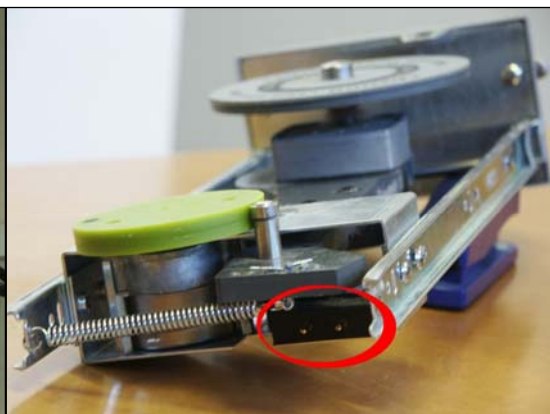
2. Cleaning the Machine

- It is recommended that a **full machine** clean is performed at least **weekly**
- Eject and remove the **tray**, remove the **power cord** from the rear of the machine
- Remove the **back** and then both **side panels** from the machine
- Vacuum or remove by hand **all fluff** inside of the machine

Important areas to clean



Pogo Pin Block



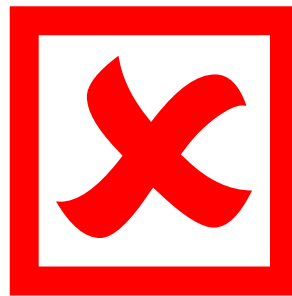
Pogo Pins

3. Maintaining the Pads

- **Assess** the state of the **buffing pads**
- The buffing pads should feel **soft and fluffy** in an as new state
- If however the pads are somewhat **black or sticky** it is important that they be conditioned back to an acceptable level or you risk causing **damage** to **discs** or the **VMI unit** itself
- Insert tray, replace side and back panel and replace power cord. Turn machine on, Run Cleaner Disc through as many times as necessary until the pads are **clean and free of any gunk**
- Check the Cleaner Disc when it has finished its cycle. If the Cleaner Disc is completely **free of any grime or gunk** open up the case and check the condition of the pads

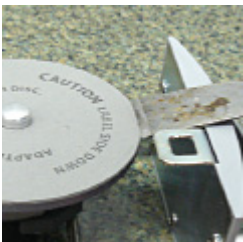


Clean Buffing Pads



Grimy Buffing Pads

4. Replacing Your Rubber Platter



- You receive a rubber platter with every consumable pack, so you should be changing the platter as often as the pads.
- Open the VMI tray, and peel away the existing rubber platter.



- Remove the protective backing from the new rubber platter.
- Place the new rubber platter, centred on the tray.

Note: If you are having trouble removing the entire rubber adhesive, you can use a scraper. Make sure all the adhesive backing has been extracted. The surface may now be sticky. This can be cleared away with nail polish remover if desired, but is not required.